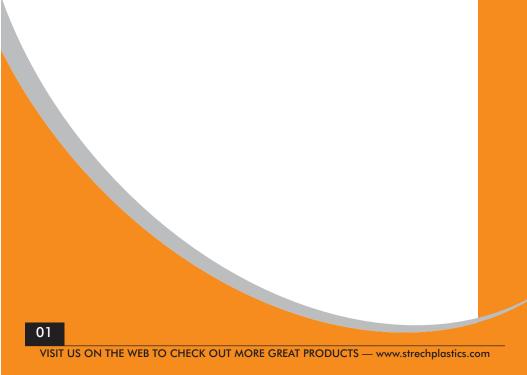


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ID	Qty	Product #	Description
A	2	HWC-02	1/8" x 3/4" x 4-1/2" Aluminum Strap w/2-5/16" Hole
В	8	AFH-210	3/8" Urethane Bushings
С	4	AFH-212	1/2" Bushing Drilled From Urethane 3/8" AFE-210
D	1	HW-139	1-1/8" Button Plug
E	1	HW12-64	1/2"—20 Jam Nuts
F	4	HW12-65	1/2"—20 SAE Grade 8 Washers
G	4	HW12-66	1/2"-13 x 4" U-Bolt 2-1/2 Between Legs 1-1/2"
н	8	HW12-67	1/2″-13 Hex Fin Nut (For U-Bolt)
I	18	HW12-68	1/2" Flat Washer USS
J	4	HW12-72	1/2"-13 x 2" H.H.C.S./Grade 8
К	5	HW12-73	1/2" Nylon Lock Nut/Grade 2
L	1	HW12-74	1/2"-13 x 4" H.H.C.S. /Grade 8
м	2	HW14-12	1/4" Nylon Lock Nut Zinc
N	4	HW14-13	1/4" SAE Flat Washer Stainless Steel
0	2	HW14-34	1/4" x 1-3/4" H.H.C.S. Zinc
Ρ	12	HW38-13	3/8" SAE Flat Washers Stainless Steel
Q	12	HW38-36	3/8″—16 Nylock Nut/Grade 8
R	4	HW38-41	3/8"—16 x 2" Bolts/Grade 8
S	2	HW38-45	3/8" x 16 x 1-1/2" H.H.C.S./Grade 8
т	2	HW38-46	3/8" x 16 x 6 U Bolt 3-1/2" Between Legs 2"
U	4	HW38-47	3/8″ Flat Washer USS
v	4	HW38-48	3/8"-16 Hex Fin Nut (For U-Bolt)
w	1	HW-23	LOCTITE® Threadlocker - Blue

DO NOT USE PNEUMATIC TOOLS WHEN TIGHTING NUTS & BOLTS

04



W 4 HW38-34 X 2 HW516-10 Y 2 HW516-17 Z 2 HWY-09 A1 6 HWY-11 A2 4 HWY-20 A3 1 MS-7-22 A4 1 E-7-12-35 A5 1 E-7-12-25 A7 2 E-7-12-30 A8 2 E-7-12-15 A10 1 E-7-12-16	3/8"-16 x 3-1/2" H.H.C.S./Grade 8 5/16" x 3-1/4" H.H.C.S./Grade 2 5/16" Nylon Lock Nut Zinc 11/16" x 11/16" Steel Barrel Spacer with 1/2" Hold 3/8" I.D. x 3/4" O.D. x 1-3/4" Round Alum. Spacer 3/8" I.D. x 3/4" O.D. x 3/4" Round Alum. Spacer 1/2" x 1/2" Heim with Teflon Engine and Transmission Cradle (Sub Cradle) Front Engine Support (Front Motor Mount) Rear Upper Shock Mount Shackles Swing Axle (Trailing Arm) Rear Axle Perch Driver Side (Driver Channel) Rear Axle Perch Passenger Side (Passenger Channel)
Y 2 HW516-17 Z 2 HWY-09 A1 6 HWY-11 A2 4 HWY-20 A3 1 MS-7-22 A4 1 E-7-12-35 A5 1 E-7-12-25 A7 2 E-7-12-30 A8 2 E-7-12-15	5/16" Nylon Lock Nut Zinc 11/16" x 11/16" Steel Barrel Spacer with 1/2" Hold 3/8" I.D. x 3/4" O.D. x 1-3/4" Round Alum. Spacer 3/8" I.D. x 3/4" O.D. x 3/4" Round Alum. Spacer 1/2" x 1/2" Heim with Teflon Engine and Transmission Cradle (Sub Cradle) Front Engine Support (Front Motor Mount) Rear Upper Shock Mount Shackles Swing Axle (Trailing Arm) Rear Axle Perch Driver Side (Driver Channel)
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A4 1 E-7-12-35 A5 1 E-7-12-10 A6 1 E-7-12-25 A7 2 E-7-12-30 A8 2 E-7-12-20 A9 1 E-7-12-15	Engine and Transmission Cradle (Sub Cradle) Front Engine Support (Front Motor Mount) Rear Upper Shock Mount Shackles Swing Axle (Trailing Arm) Rear Axle Perch Driver Side (Driver Channel)
A5 1 E-7-12-10 A6 1 E-7-12-25 A7 2 E-7-12-30 A8 2 E-7-12-20 A9 1 E-7-12-15	Front Engine Support (Front Motor Mount) Rear Upper Shock Mount Shackles Swing Axle (Trailing Arm) Rear Axle Perch Driver Side (Driver Channel)
A6 1 E-7-12-25 A7 2 E-7-12-30 A8 2 E-7-12-20 A9 1 E-7-12-15	Rear Upper Shock Mount Shackles Swing Axle (Trailing Arm) Rear Axle Perch Driver Side (Driver Channel)
A7 2 E-7-12-30 A8 2 E-7-12-20 A9 1 E-7-12-15	Shackles Swing Axle (Trailing Arm) Rear Axle Perch Driver Side (Driver Channel)
A8 2 E-7-12-20 A9 1 E-7-12-15	Swing Axle (Trailing Arm) Rear Axle Perch Driver Side (Driver Channel)
A9 1 E-7-12-15	Rear Axle Perch Driver Side (Driver Channel)
	· ·
A10 1 E-7-12-16	Rear Axle Perch Passenger Side (Passenger Channe

DISASSEMBLY

NOTE: REMOVAL OF REAR BODY RECOMMENDED.

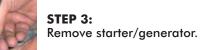


STEP 1: Disconnect Positive (+) battery terminal for safety.



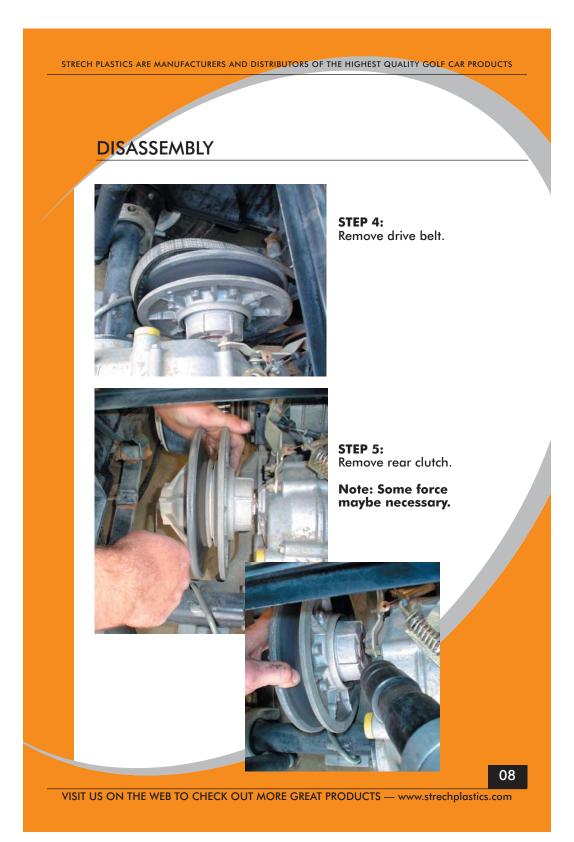
STEP 2: Remove air box.

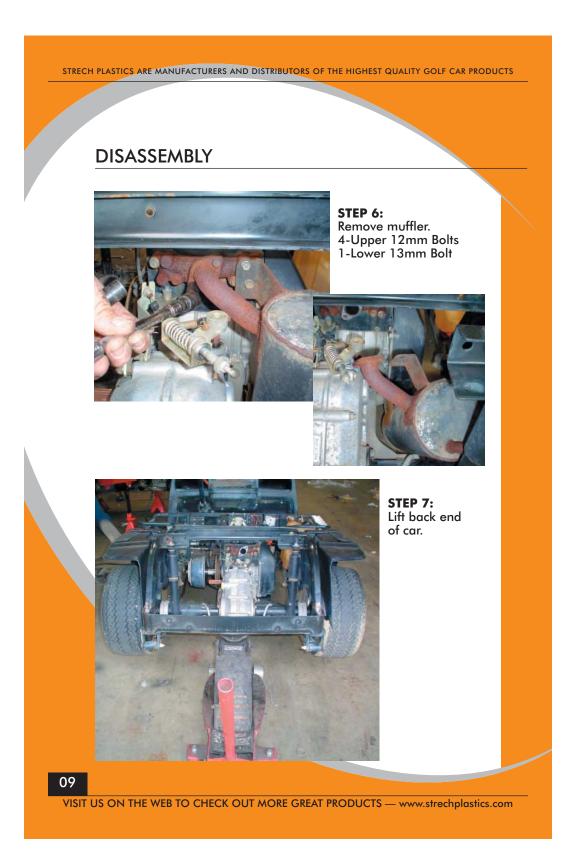






07

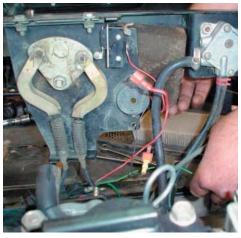






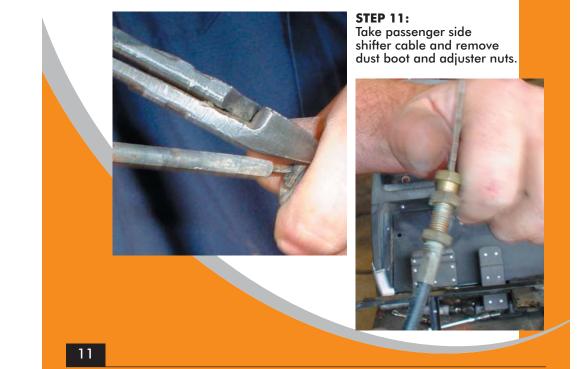


DISASSEMBLY



STEP 10: Remove shifter assembly.





DISASSEMBLY



STEP 12: Remove bolt from front motor mount and then drive out pin (A) to remove front motor mount bracket (B) from car frame.

Pin (A)- 3/8 Bolt

Bracket (B) - Held on with 2-3/8 Bolts through frame.

NOTE: Support motor from under with a jack.



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SUB CRADLE ASSEMBLY



STEP 1: Raise car and place jack stands under frame.

Drivers Side



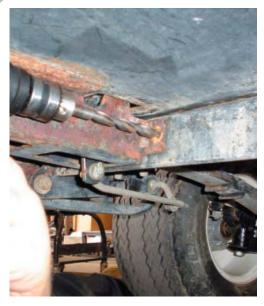


STEP 2: From under car remove front inner pedal box bolt.



13

SUB CRADLE ASSEMBLY





STEP 3: For your protection always wear safety glasses when drilling.

STEP 4: Drill out inner front pedal box hole to 3/8".

STEP 5:

Front motor bracket bolts through front mount, start nuts. Now take front mount and run wires through it as shown.

14





SUB CRADLE ASSEMBLY



STEP 6: Install 3/8" x 1-1/2" grade 8 bolt in front motor mount and start nut.



15

STEP 7: Using the front motor mount as a template drill a 3/8" hole through the front frame.

STEP 8: Install a 3/8" x 1-1/2" grade 8 bolt and use 1/2" flat washer as spacer for front mount.

SUB CRADLE ASSEMBLY





STEP 9: Install jam nut and then $1/2'' \times 1/2''$ heim, when installing heim add LOCTITE® to threads and tighten snuggly

into cradle.

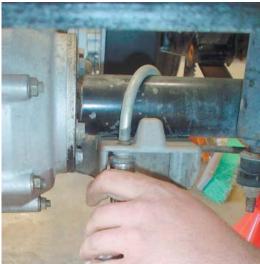
NOTE: VERY IMPORTANT STEP — IF NOT DONE MAY CAUSE SERIOUS DAMAGE OR INJURY.



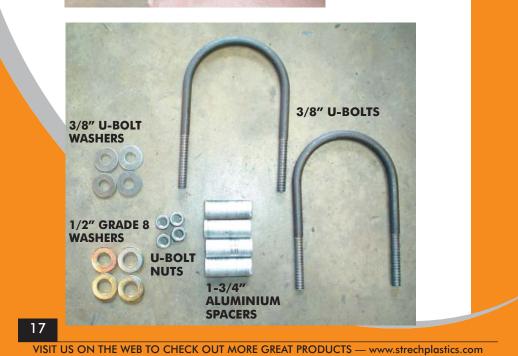
STEP 10: Using straps or bungee cords support front of motor.



SUB CRADLE ASSEMBLY



STEP 11: Remove inner U-bolts from rear axle.







SUB CRADLE ASSEMBLY



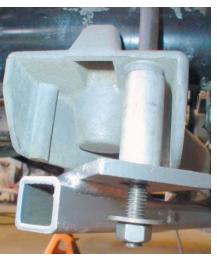


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STEP 14: Install 3/8" U bolts.

Add spacer between stock cradle and our sub cradle.

SUB CRADLE ASSEMBLY



STEP 15: Tighten U bolt nuts to pinch starting with the driver side. Make sure to tighten evenly.

Tighten other sub cradle nuts and bolts, again just to pinch. Do not over tighten. Now tighten all nuts and bolts.



SUB CRADLE ASSEMBLY

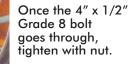


STEP 16: Now connect heim to front motor mount.



21

Insert 1 - 4" x 1/2" Grade 8 bolt through motor mount bracket, and heim misalignment spacers as shown here.



SUB CRADLE ASSEMBLY



STEP 17: With heim in place, begin tighting all front mount nuts and bolts.



STEP 18: Remove straps and or bungee cords from motor.

(Remove seat penguins and inspect cover - If body is not removed.)

22

DISASSEMBLY OF STOCK SHOCKS, LEAF SPRINGS & SHACKLES



STEP 1: Remove stock shock by placing wrench to stock bolt, holding wrench in place begin twisting shock to remove.





DISASSEMBLY OF STOCK SHOCKS, LEAF SPRINGS & SHACKLES



STEP 2: Use Jack to support rear end.





STEP 3: Remove leaf mount bolts and shackles. One side at a time. Save front leaf mount bolt for reuse later.

24

DISASSEMBLY OF STOCK SHOCKS, LEAF SPRINGS & SHACKLES





STEP 4: Remove stock aluminium shackle.

25

ASSEMBLY OF NEW SHACKLES, CHANNELS & TRAILING ARM



STEP 1: Take 1/2" ID urethane bushings and install into one side of our supplied shackle. Then, take the 3/8" ID urethane bushing and install in other side.



ASSEMBLY OF NEW SHACKLES, CHANNELS & TRAILING ARM



STEP 2: Insert 3/8" ID urethane bushings into both driver and passenger channels.

STEP 3:

Take channel and align alignment pin with the alignment hole in channel as shown here.

ASSEMBLY OF NEW SHACKLES, CHANNELS & TRAILING ARM



STEP 4: Insert u bolts into channel. Start nuts with washers.

When tighting nuts and u bolts make sure to rock channel to rear of car to tighten evenly.

28

ASSEMBLY OF NEW SHACKLES, CHANNELS & TRAILING ARM



STEP 5: Take new shackle and stock leaf spring bolt and install into front leaf spring mount.





STEP 6: Take trailing arm and attach to shackle as shown here.

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ASSEMBLY OF NEW SHACKLES, CHANNELS & TRAILING ARM



NOTE:

Trailing arm steep angle goes up and attaches to front shackle. Back of trailing arm attaches to channel.

STEP 7:

Redo steps 1 through 7 on driver side. Go through and tighten nuts and bolts to pinch on both sides.

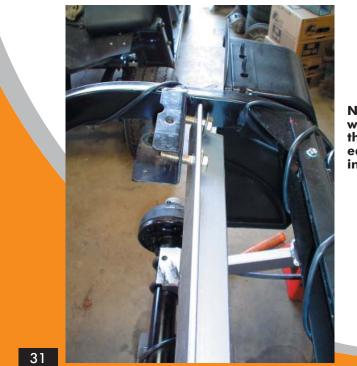


ASSEMBLY OF NEW SHOCKS



STEP 1: Install upper shock mount.

4-2 1/2" x 1/2" Grade 8 8-1/2" Washers 4-1/2" Nylock Torque upper shock mount mounting bolts.



NOTE: You may want to remove the body for easy access of installation.

ASSEMBLY OF NEW SHOCKS



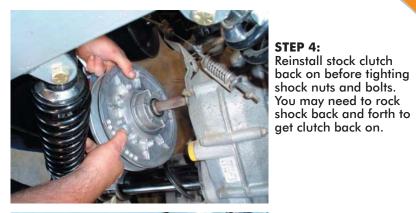
STEP 2: Install shock coil over to upper shock mount. Add one washer to each side of the shock.



STEP 3: Install bottom of shock to channel brackets as shown. Add two washers to the back of the shock.

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ASSEMBLY OF NEW SHOCKS







33

Tighten clutch bolt.

ASSEMBLY OF NEW SHOCKS







REINSTALLATION OF STOCK HARDWARE



STEP 1: Reinstall stock muffler.

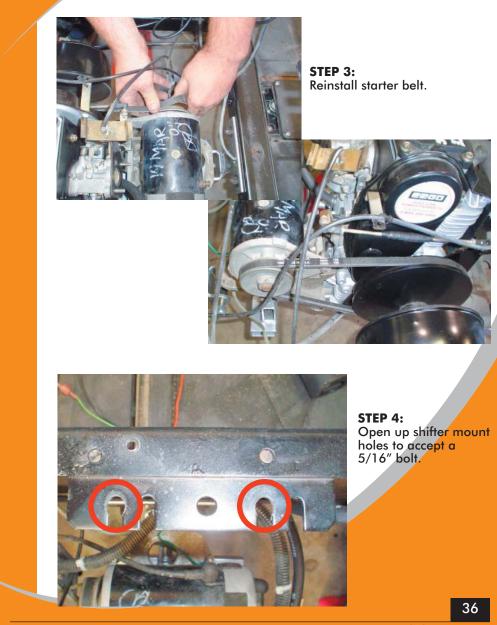


STEP 2: Reinstall starter and connect all of its wires and cables & ground.



35

REINSTALLATION OF STOCK HARDWARE



REINSTALLATION OF STOCK HARDWARE



STEP 5: Reinstall shifter with spacers and 5/16" bolts. 1-3/4" & 3/4" spacer per side.



STEP 6: Passenger side cable routes through the stock motor mount.

37

REINSTALLATION OF STOCK HARDWARE



Continue to run the passenger cable through the middle of our cradle and . . .

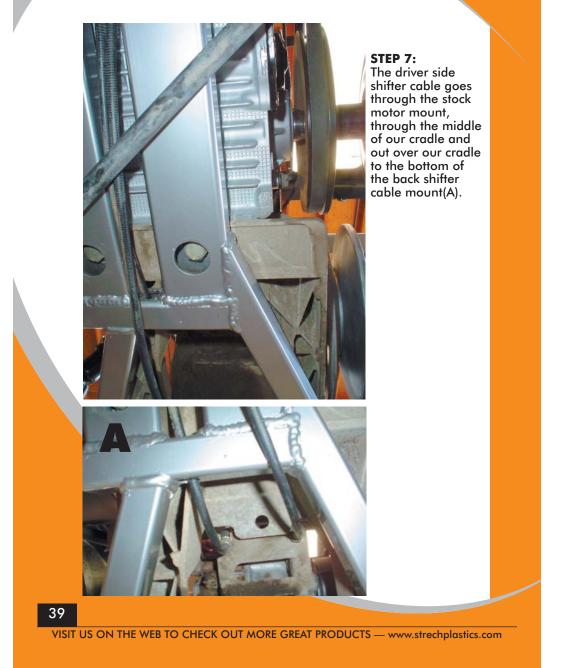
out through the hole in the back of our cradle. Reinstall adjuster nuts and dust boot.



Reinstall adjuster nuts and dust boot.



REINSTALLATION OF STOCK HARDWARE



REINSTALLATION OF STOCK HARDWARE







STEP 8: Adjust cables correctly when reconnecting shifter wiring.

40

REINSTALLATION OF STOCK HARDWARE



STEP 9: Begin reconnecting shifter wiring.



STEP 10: Set and tighten heim. Make sure the heim is straight up center.

41

REINSTALLATION OF STOCK HARDWARE



Install drive belt.

STEP 12 Cable tie brake line to car frame up to 1999 models.

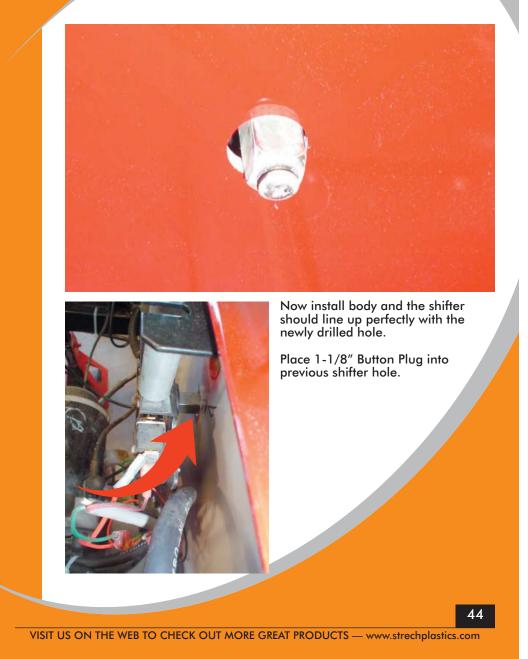
2000 & UP Bend stock brake line bracket down, use to make cable stand off with aluminum plates, spacers, 1/4" bolts.

42

REINSTALLATION OF STOCK HARDWARE



REINSTALLATION OF STOCK HARDWARE



REINSTALLATION OF STOCK HARDWARE



STEP 14:

Reinstall air box, continue to reinstall any miscellanious hardware that may have been left out of this section — reinstallation. Double check that all nuts and bolts are nice and snug.

You are now ready to enjoy your newly installed bolt-on rear suspension.

QTE: We recommend a tire size of 22".

45



Golf Car Accessories Leader

GOT TIRES? WE HAVE WHEELS AND TIRES TO MEET YOUR NEEDS

No matter how you use your golf car, whether its used on the fairway, in the mud, hard packed dirt, desert sand or snow we have the right tire for you. Here are just a few of our top sellers . . .

	Wheel:	Tire:	Tire Size:
	10" PREDATOR	TOUR MAX™	205 x 50 -10
	-	tire carries its load with smoothly on paved pat	
and a state of the	MS-0-392		
an service and	Wheel:	Tire:	Tire Size:
a	THICCI.		
	12" INTERCEPTOR These tires, with their	ALL TRAIL™ bar tread design put p	23 x 10.5 -12 ower to the ground
	12" INTERCEPTOR These tires, with their for cars that demand	ALL TRAIL ™	23 x 10.5 - 12 ower to the ground hard and loose soil.
	12" INTERCEPTOR These tires, with their for cars that demand MS-0-416 Wheel:	ALL TRAIL ™ bar tread design put p pure traction in snow, h Tire:	23 x 10.5 - 12 ower to the ground hard and loose soil. Tire Size:
	12" INTERCEPTOR These tires, with their for cars that demand	ALL TRAIL™ bar tread design put p pure traction in snow, h	23 x 10.5 - 12 ower to the ground hard and loose soil.

