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ID	Qty	Product #	Description
А	1	AFE-910	Sub Frame
В	2	E-7-04-4	King Pin
С	2	MS-7-16	1/2"—20 Male Heim Joint
D	2	AFE-930	Upper J Arm
E	1	AFE-920	Passenger Lower A Arm
F	1	AFE-925	Driver Lower A Arm
G	2	AFE-230	1″ x 13-7/8″ Tie Rod
н	2	HW12-64	1/2"—20 Jam Nuts
I	2	HW12-65	1/2"—20 SAE Washers/Grade 8
J	8	HW38-13	3/8" SAE Flat Washers Stainless Steel
К	16	AFH-210	3/8" Urethane Bushings
L	4	HW38-51	3/8″ 16 Jam Nut
м	12	HW38-36	3/8"—16 Nylock Nut/Grade 8
Ν	2	HW516-17	5/16"—18 Nylon Lock Nut Zinc
0	2	HW-138	1-3/8" Round Tubing Plug
Р	2	SR-8-45	1-1/8"od x 120 x 1-13/16" Spindler Spacer
Q	2	HW516-05	5/16" x 2" HHCS/Grade 2 Zinc
R	2	HW38-73	3/8" x 3" Elevator Bolt w/1-1/2" Flat Head
S	4	HW38-41	3/8″—16 x 2″ Bolts/Grade 8
Т	6	HW38-34	3/8"—16 x 3.5" HHCS Bolts/Grade 8
U	2	HW38-35	3/8"—16 x 5" Hex Bolts/Grade 8
V	1	HW-23	LOCTITE® Threadlocker - Blue

# **DO NOT** USE PNEUMATIC TOOLS WHEN TIGHTING NUTS & BOLTS

04

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### DISASSEMBLY



STEP 1: Place jack under front axle.

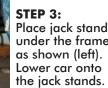


STEP 2: Raise car to a comfortable height for working under.





05



Place jack stands under the frame as shown (left). Lower car onto

**Passengers Side** 



### DISASSEMBLY



**STEP 4:** Remove wheels. Note: When putting wheels back on it is important to use an offset wheel. If not you may experience some rubbing of the rim against the tie rod.

<image><image><image>

### DISASSEMBLY



**STEP 6:** Remove nut and washer from king pin bolts. Keep both of the washers for later usage. Leave the king pin bolts in they will be removed later.



**STEP 7:** Loosen tie rod jam nuts.



### STEP 8:

LOOSEN THE INNER TIE ROD ASSEMBLY. Note: If using a mallet to knock loose, it is best to use a brass mallet to ensure that the threads on the tie rod ends do not get stripped. The tie rod ends will be used so it is important to keep them in working condition.

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## DISASSEMBLY



**STEP 9:** Disassemble the inner tie rod assembly.



**STEP 10:** Remove stock king pins.



**STEP 11:** Using access holes under the front end remove the stock shocks.

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### DISASSEMBLY



**STEP 12:** Remove passenger side kick panel and then lift back the floor mat.



**STEP 13:** Remove and keep, for later use, the two front leaf bolts.



**STEP 14:** For easier access to the leaf bolts on the drivers side detach the brake lever.

WARNING: DO NOT FORGET TO REATTACH THE BRAKE LEVER BE-FORE OPERATING THE VEHICLE.

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## DISASSEMBLY



**STEP 15:** Using the access under the floor mat remove the six leaf spring fastening bolts.





STEP 16: Once the bolts have been removed simply pull the stock shocks and leaf springs out. This may require some wiggling of the leaf.

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### FRAME ASSEMBLY



**STEP 1:** Insert two urethane bushings into each of the upper J arms and six into each of the lower A arms.



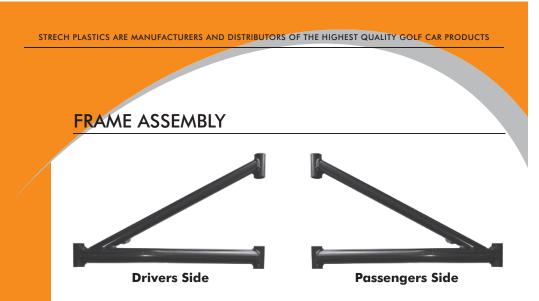
**STEP 2:** Remove bolts in upper J arms.



**STEP 3:** Insert heims into each of

the upper J arms. Screw in the heim till it is snug then loosen it by 5 turns.

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#### STEP 4:

Identifying the lower A arms. Place the two lower A arms on the floor with the shock tab mounts toward the floor. Using the picture below identify which arm goes where.



### FRAME ASSEMBLY



### STEP 6:

**STEP 6:** Install upper J arms. Both upper J arms are identical. It is important, though, to make sure the arm is in the correct direction. Use picture to the left as a reference.



#### STEP 7:

Using a 3/8-16 Nylock nut tighten the upper J arm to pinch. Do not tighten till tight this may result in damage to the urethane bushings.

### FRAME ASSEMBLY



### STEP 8:

Place a 3/8-16 Nylock nut on each of the four bolts on the lower A arms. Tighten only to finger tight at this point.



#### **STEP 9:** Using one 7/16 steering stop jam nut per 7/16 x 3.5" steering stop bolt thread bolt aprox. 3/4" away from end.



**STEP 10:** Place elevator bolts with flat head into mounting frame. These bolts prevent the tie rod from hitting the coil over shock. The head of both bolts face inward toward each other.

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### FRAME MOUNTING



**STEP 1:** Place jack under frame front lower cross bar.



**STEP 2:** Move frame under front end. Raise and align rear frame tabs with the car frame leaf support holes.



**STEP 3:** Raise jack until top frame mounting holes are aligned with the stock shock mounting holes.

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# **FRAME MOUNTING**



#### STEP 4:

Take the two bolts and washers saved from earlier. Using the access holes under the front secure the top frame mounting holes by placing the bolt and washer on top. Then, use nut on bottom. Do not tighten bolts yet.



**STEP 5:** Take the original leaf spring support bolts and attach the rear tabs. Do not tighten bolts yet.

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# FRAME MOUNTING



**STEP 6:** Starting with the top passenger side tighten the support bolt. Next tighten the drivers side top bolt.



**STEP 7:** You can now lower the jack and move it out of your way. Then, starting with the lower drivers side tighten the bolts. Finally, tighten the lower passenger side bolts.

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# **FRAME MOUNTING**



**STEP 8:** IMPORTANT! Now reattach the brake lever.



**STEP 9:** Attach king pin to the lower A arm. Some hammering to widen the king pin may be required.



**STEP 10:** Remove tie rod ends from stock tie rods.

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### FRAME MOUNTING



**STEP 11:** Place the old spindle over the king pin. Then place the spindle spacer over the king pin.



### STEP 12:

Screw the heim into the king pin. This may require some forceful alignment of the king pin. To do so using a tool such as a crow bar may help.

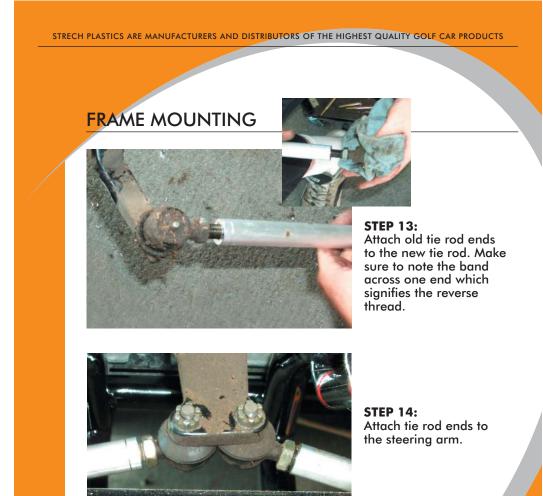




Add LOCTITE<sup>®</sup> to threads and tighten snuggly.

NOTE: VERY IMPORTANT STEP — IF NOT DONE MAY CAUSE SERIOUS DAMAGE OR INJURY.

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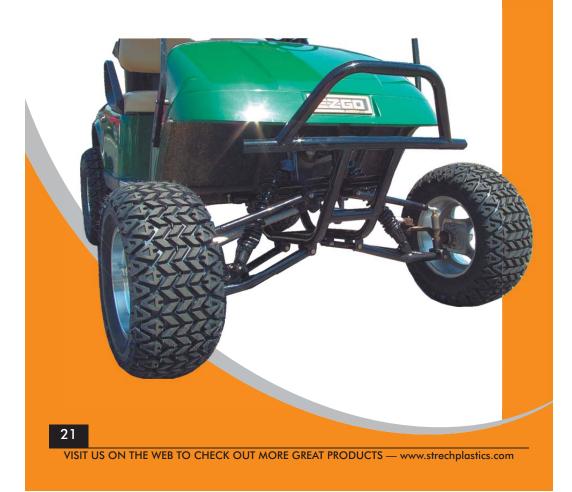
**STEP 15:** Insert shock sleeves into shock eye then line it up with the upper J arm. Using 3/8-16 x2 Grade 8 bolt and 3/8-16 Nylock nut fasten shock to upper J arm. Repeat this process with attaching it to lower A arm. Tighten nuts till pinch not to tight.

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# FRAME MOUNTING

**STEP 16:** Finally, tighten all nuts to pinch, put wheels on the cart, lift cart with jack, remove jack stands, then lower car to the ground. We hope you enjoy your newly lifted golf car.

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# FRAME ASSEMBLY FOR E-7-06



**ATTENTION!** This insert can be done at any point in the mounting or assembly process.

STEP 1: Place sub frame main section on level surface.



STEP 2: Insert brush guard mounting pegs into the main sub frame.



STEP 3: Line the holes on the

brush guard mounting pegs with the holes on the main sub frame. If holes do not line up some reaming may be required. When holes are finished use 5/16" Hex bolts to fasten together.

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